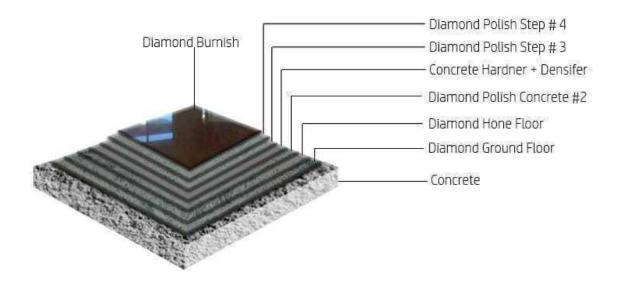


POLISHED CONCRETE LEVEL 4

INTRODUCTION

This system is the most traditional system of polishing concrete floors. Grinding, honing and polishing concrete with this method can produce great effects with aggregate exposure and provides a 'flat', clear look.



Choose the right diamond tool to start polishing the floor with based on the following:

New Floors that have been laser screened and ride on power trowel finished:

• 100 or 200 CFS FLX Copper Resin

Older floors, poorly troweled, or new floors that aren't power troweled:

Should start with 50 grit FLX Copper Resin

Older Floors with damage:

- Should start with 60/80 grit pizza segments or lower.
- Remember, the important work is done at the lower steps.
- Make at least 2 slow passes overlapping each pass
- The more down pressure (weight) on the pads the better
- Utilize the proper cleaner during the first cut:
 - <u>Citra Pro</u> degreaser for floors with oil build up
 - o Super Blue (diluted) for old dingy floors that need revitalized
 - Lythic Cleaner for floors with standard 'dirt'

NOTE: IF THE FLOOR HAS BEEN SEALED WITH A MEMBRANE FORMING CURE AND SEAL THIS NEEDS TO BE REMOVED.

THIS CAN BE REMOVED BY USING OUR <u>CITRA PEEL</u> COATING REMOVER AND A BLACK FLOOR PAD. DO THIS PRIOR TO ANY POLISHING.

Continue polishing the floor utilizing successive grits of the <u>CFS FLX Copper</u> Resins.

I.E. IF YOU STARTED WITH A 50 GRIT, YOUR SUCCESSION WOULD BE:

- 50
- 100
- 200

STEP₃

Clean slurry off the floor after each step. Don't let slurry dry.

STEP 4

After 200-grit <u>CFS FLX Copper Resins</u> make sure floor is clean and free from footprints, dirty water spots etc.

• Using an Auto Scrubber to clean is recommended.

FOR THOSE WHO HAVE A BASEMENT OR AN AREA WHERE THE LARGER AUTO SCRUBBER WON'T FIT WE SUGGEST USING OUR <u>SMALL AUTO SCRUBBER</u>

Densify floor with Lythic Densifier

- Lythic Densifiers can be applied to new or existing concrete. Application may vary depending on the type of project and other jobsite specifics.
- Agitate Lythic Densifiers (Ready-to-Use) mixture before pouring into sprayer
- Pour mixture into sprayer. Keep sprayer pressure at optimized level, allowing even distribution when applying to a concrete surface.
- Spray apply mixture by holding spray tip 12-24 inches above surface and move in a circular motion to achieve even distribution.
- Spray enough to form an even sheen and ensure complete saturation of the concrete surface. Avoid puddling.
- Keep the surface wet for 10 to 15 minutes, applying additional mixture only as needed.
- Areas of higher porosity will require more Densifier.
- Allow surface to dry completely before further operations commence.

STEP 5

Continue the polishing process utilizing <u>CFS FLX Copper Resins</u> making two passes for each grit.

- Run pads fully wet.
- Do not skip grits or you won't get the results.

GRIT SUCCESSION FOR TORNADO SATELLITES ARE AS FOLLOWS:

- 400
- 800
- 1500

STEP 6

Clean the floor with an Auto Scrubber

Dry Burnish floor with a high-speed floor buffer (propane is preferable) and a 3000 grit Tornado double sided diamond pad.

• Leaf blow any dust.

STEP 8

Apply Lythic Stain Protector (two coats)

- Allow to dry and buff with hog's hair or white buffing pad.
- A 3000-grit pad will work if the stain protector is allowed adequate time to dry

THIS METHOD IS CONSIDERED BY MANY AS "FULL POLISH"